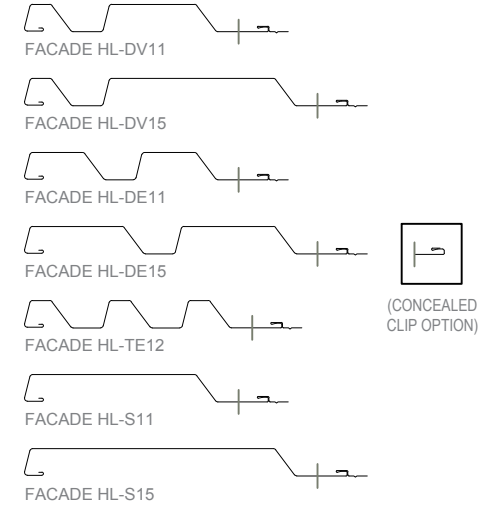
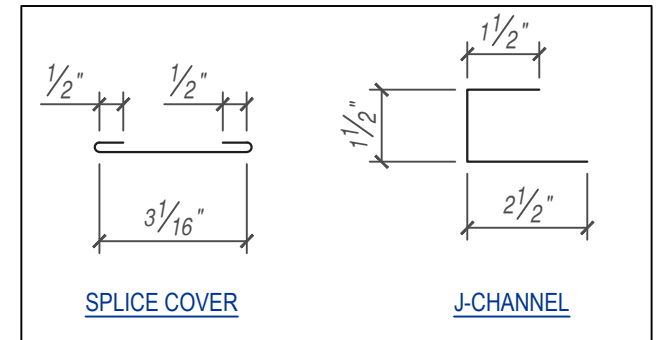


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

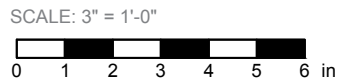
- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

* NOTE:
MAY OMIT SUPPORT PLATE IF ATTACHING
FLASHING TO STRUCTURAL MEMBER.

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

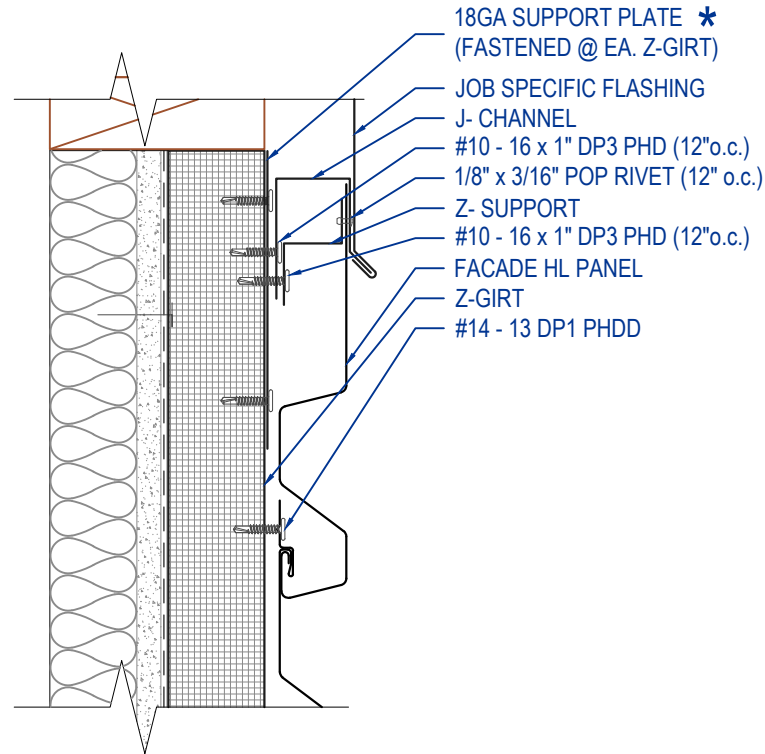


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

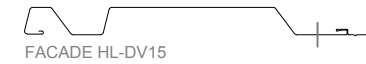
FACADE HL - Z-GIRT
HEAD DETAIL TIE-IN
HORIZONTAL APPLICATION



THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



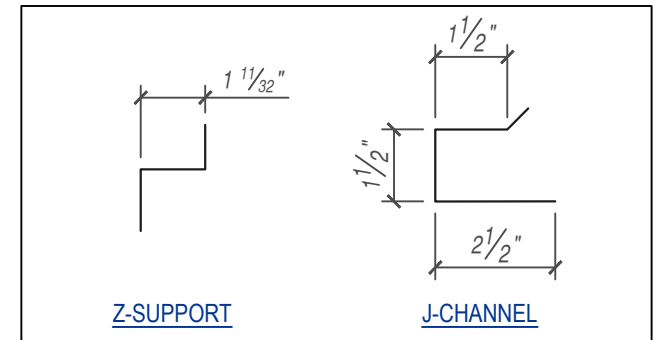
*** NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING
FLASHING TO STRUCTURAL MEMBER.



(CONCEALED
CLIP OPTION)

KEYNOTES:

- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



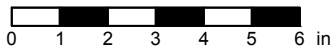
Z-SUPPORT

J-CHANNEL

FLASHINGS

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

SCALE: 3" = 1'-0"

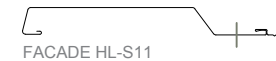
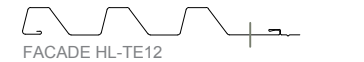


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

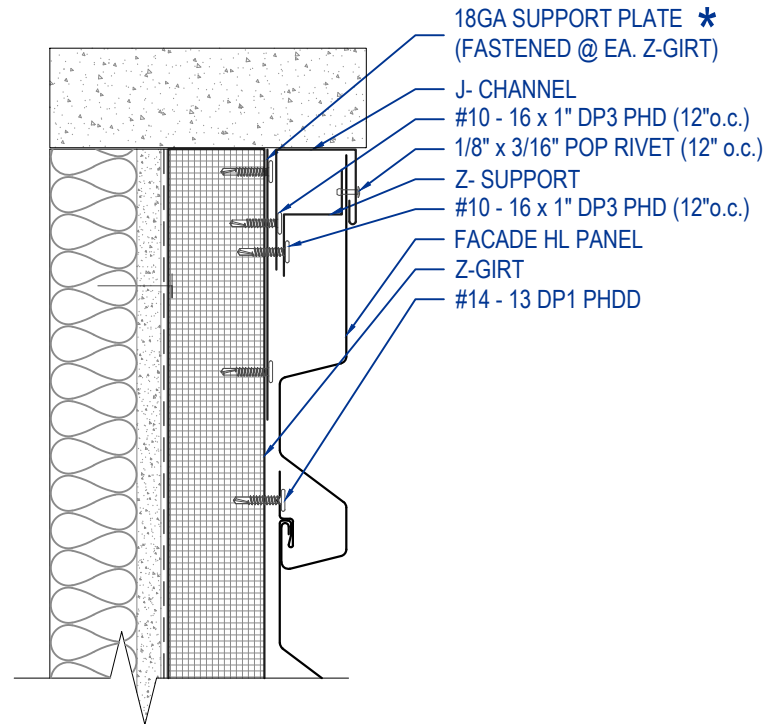
FACADE HL - Z-GIRT
HEAD DETAIL
HORIZONTAL APPLICATION



THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



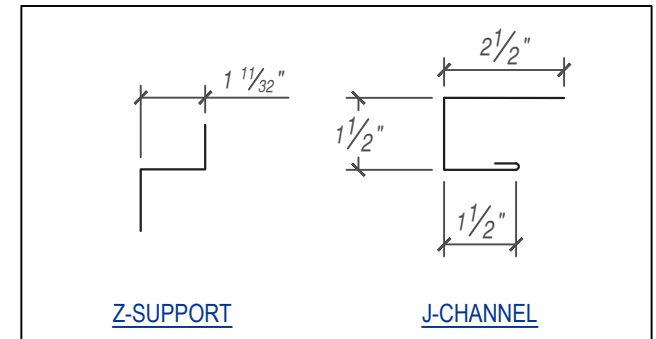
(CONCEALED CLIP OPTION)



*** NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING FLASHING TO STRUCTURAL MEMBER.

KEYNOTES:

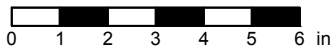
- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

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SCALE: 3" = 1'-0"

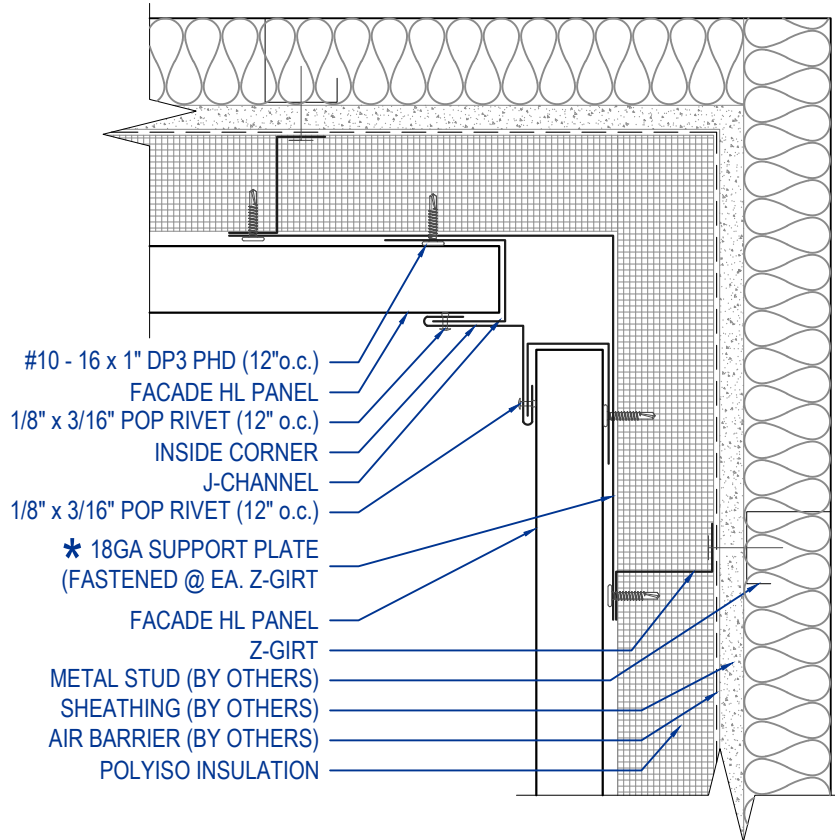


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

FACADE HL - Z-GIRT
INSIDE CORNER DETAIL
HORIZONTAL APPLICATION

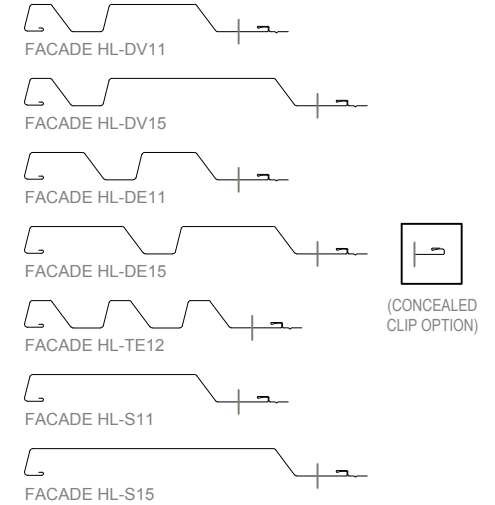


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



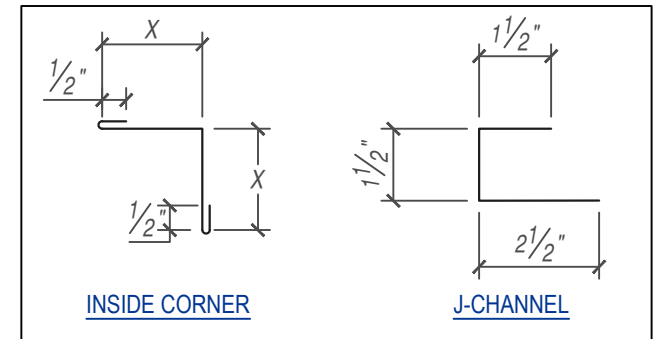
- #10 - 16 x 1" DP3 PHD (12" o.c.)
- FACADE HL PANEL
- 1/8" x 3/16" POP RIVET (12" o.c.)
- INSIDE CORNER J-CHANNEL
- 1/8" x 3/16" POP RIVET (12" o.c.)
- * 18GA SUPPORT PLATE (FASTENED @ EA. Z-GIRT)
- FACADE HL PANEL
- Z-GIRT
- METAL STUD (BY OTHERS)
- SHEATHING (BY OTHERS)
- AIR BARRIER (BY OTHERS)
- POLYISO INSULATION

*** NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING FLASHING TO STRUCTURAL MEMBER.



KEYNOTES:

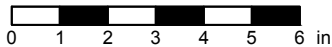
- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

SCALE: 3" = 1'-0"

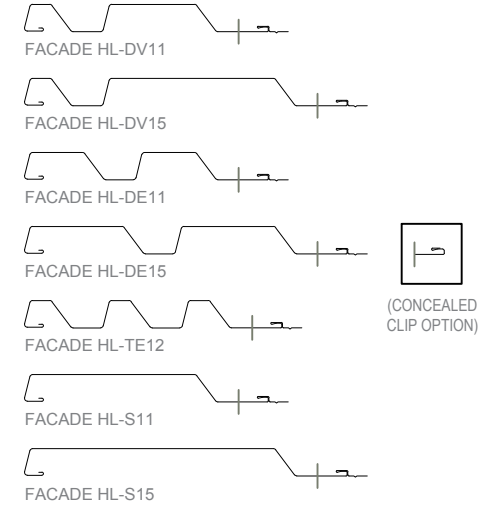
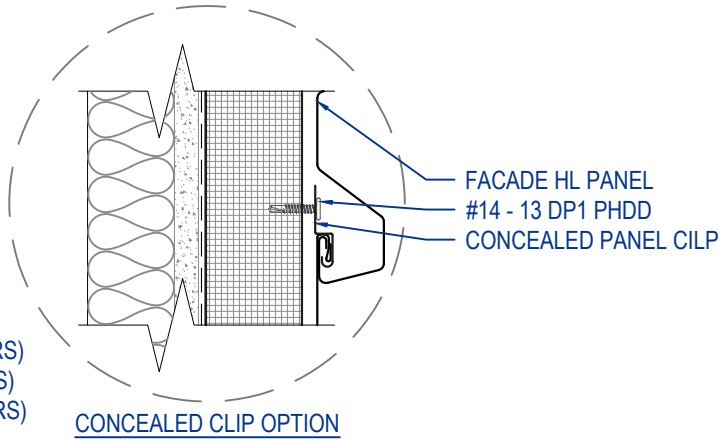
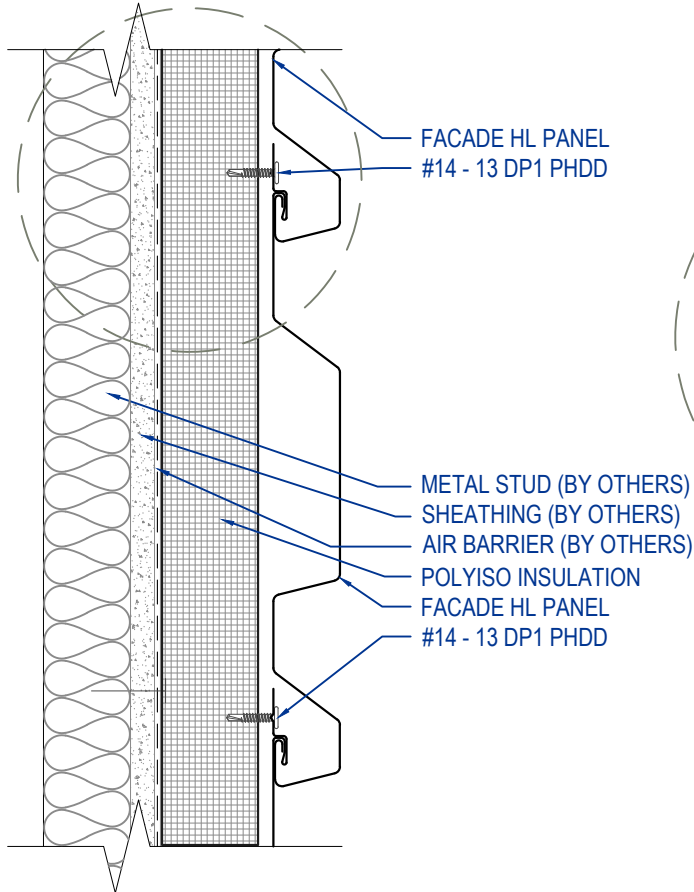


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

FACADE HL - Z-GIRT
INSTALLATION DETAIL
HORIZONTAL APPLICATION



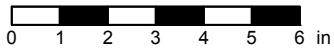
THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH

SCALE: 3" = 1'-0"

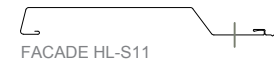


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY



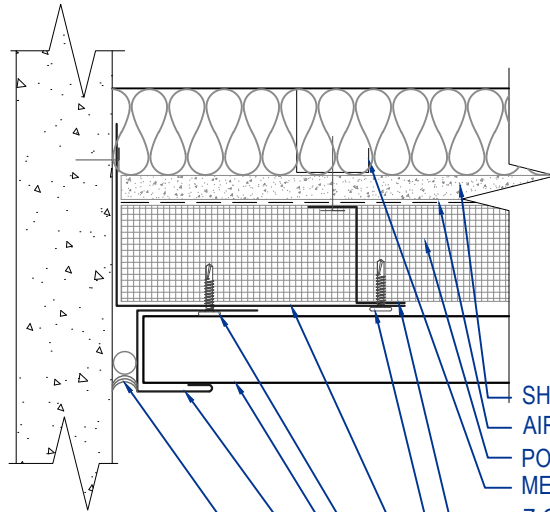
THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



(CONCEALED CLIP OPTION)

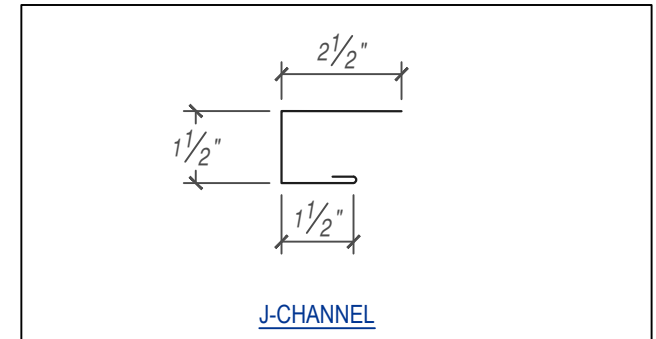
KEYNOTES:

- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



- SHEATHING (BY OTHERS)
- AIR BARRIER (BY OTHERS)
- POLYISO INSULATION
- METAL STUD (BY OTHERS)
- Z-GIRT
- #10 - 16 x 1" DP3 PHD (12"o.c.)
- 18GA SUPPORT PLATE * (FASTENED @ EA. Z-GIRT)
- #10 - 16 x 1" DP3 PHD (12"o.c.)
- FACADE HL PANEL
- J-CHANNEL
- DREXEL APPROVED TUBE SEALANT WITH BACKER ROD

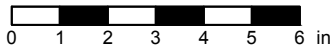
* **NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING FLASHING TO STRUCTURAL MEMBER.



FLASHINGS

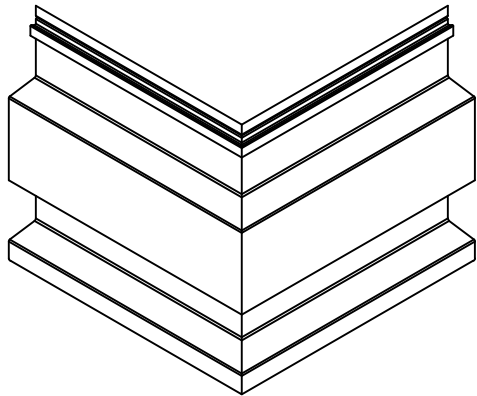
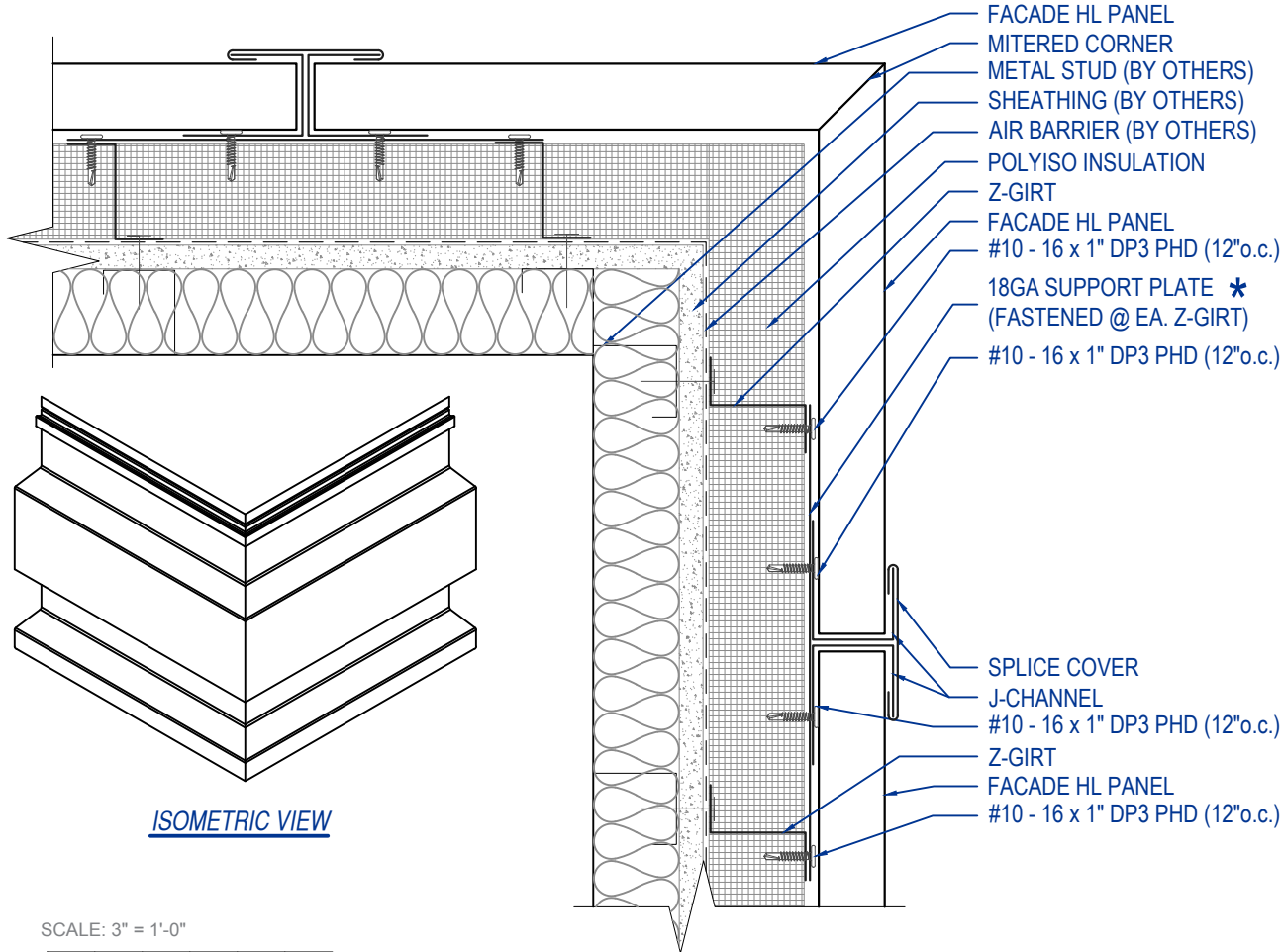
DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

SCALE: 3" = 1'-0"

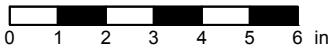


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

FACADE HL - Z-GIRT
MITER CORNER DETAIL
HORIZONTAL APPLICATION



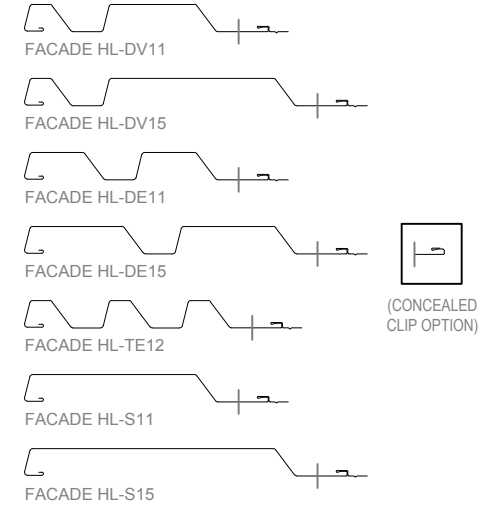
SCALE: 3" = 1'-0"



EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

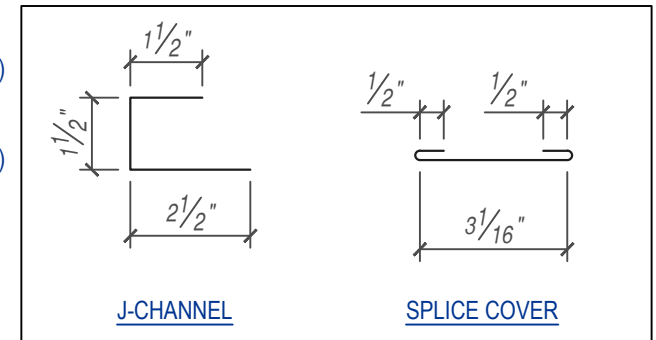
*** NOTE:**
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FLASHING TO STRUCTURAL MEMBER.

THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



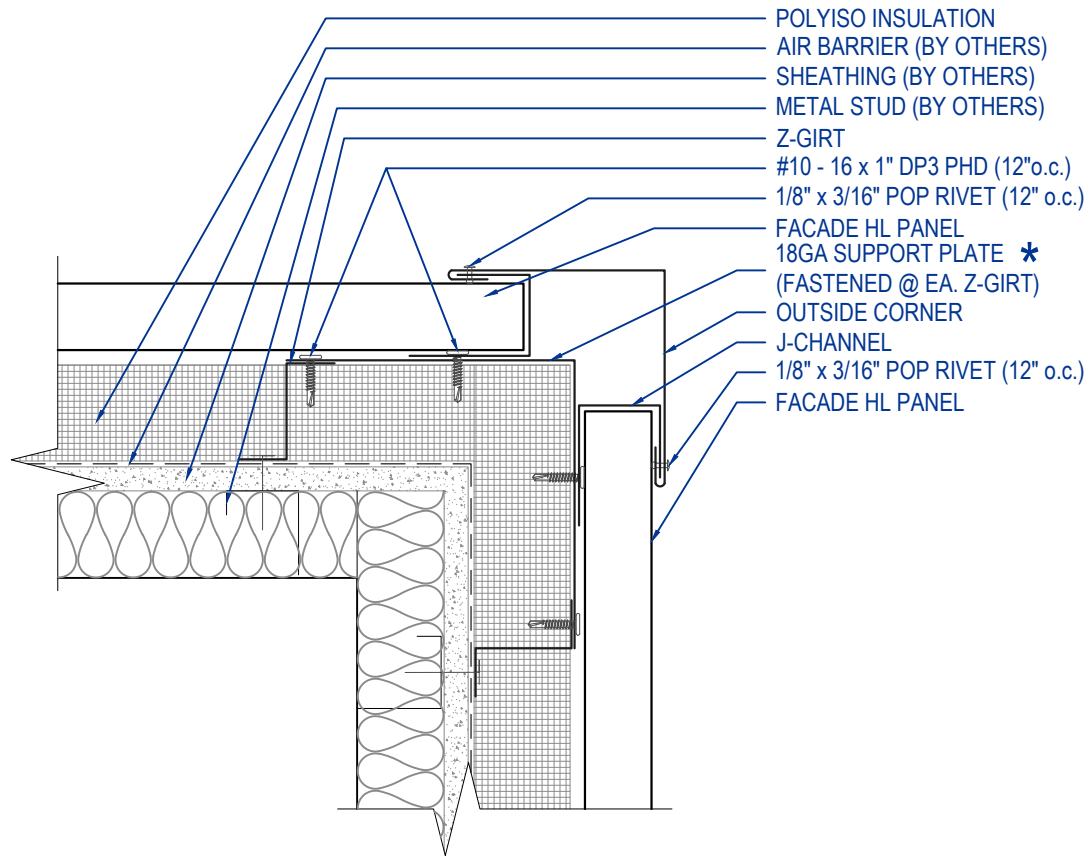
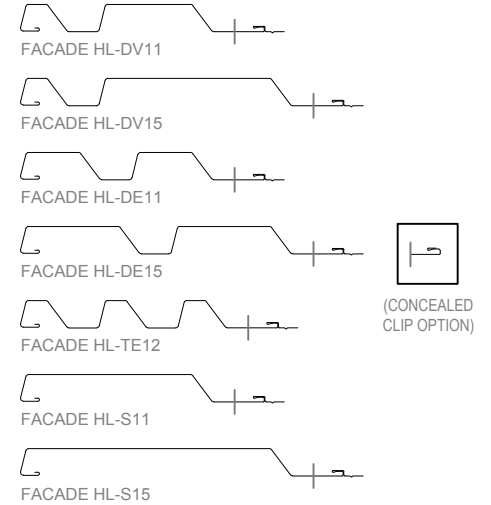
FLASHINGS

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

FACADE HL - Z-GIRT
OUTSIDE CORNER DETAIL
HORIZONTAL APPLICATION

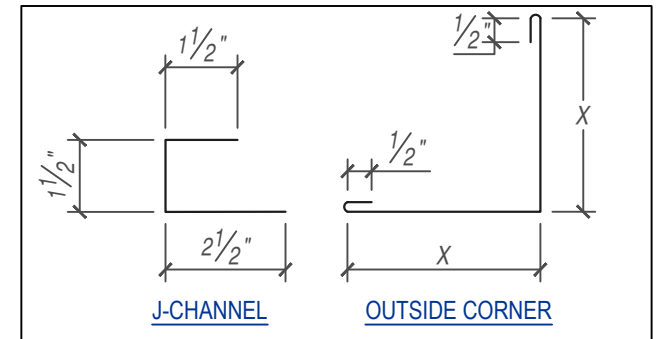


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

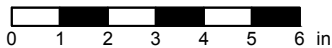
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- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

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SCALE: 3" = 1'-0"



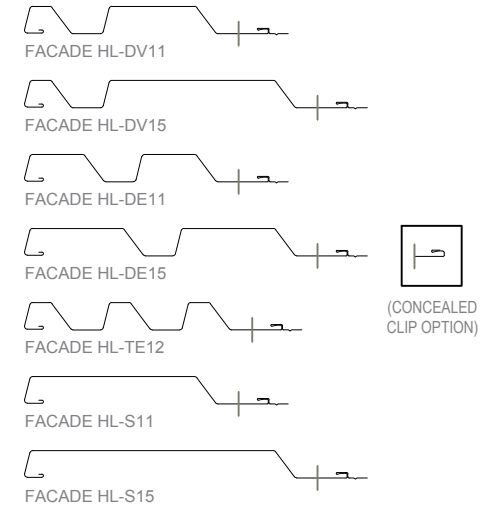
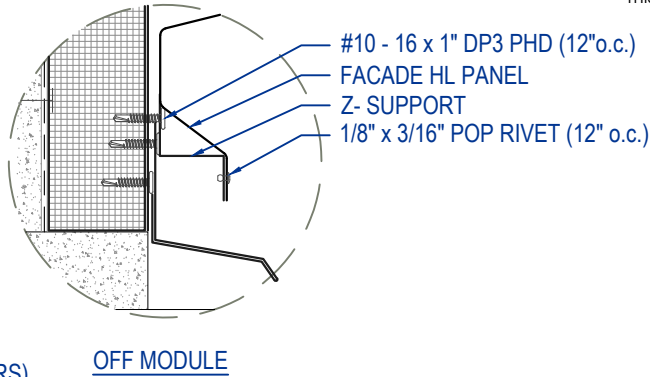
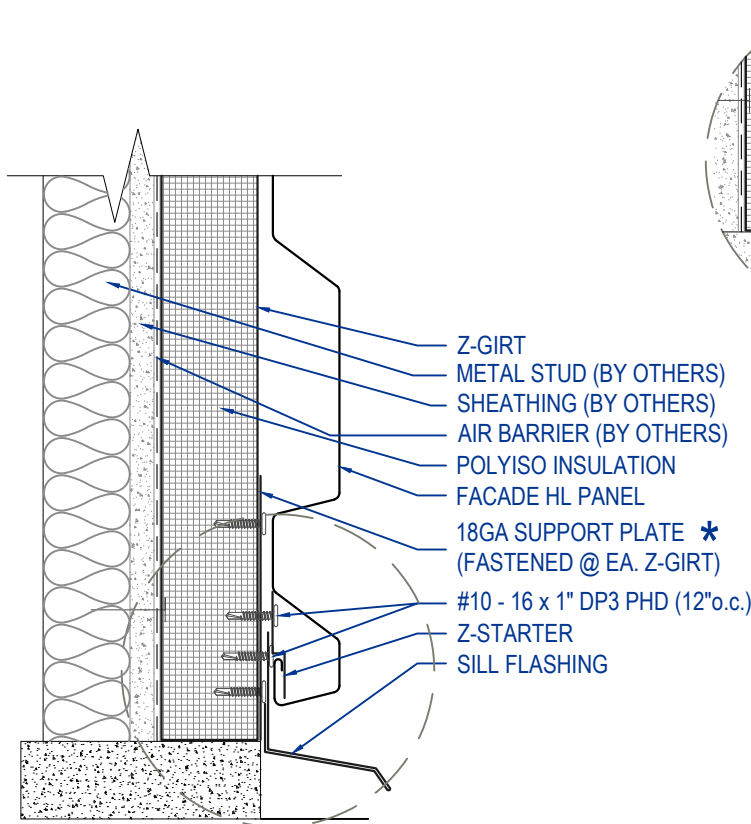
EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

*** NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING FLASHING TO STRUCTURAL MEMBER.

FACADE HL - Z-GIRT
SILL DETAIL
HORIZONTAL APPLICATION

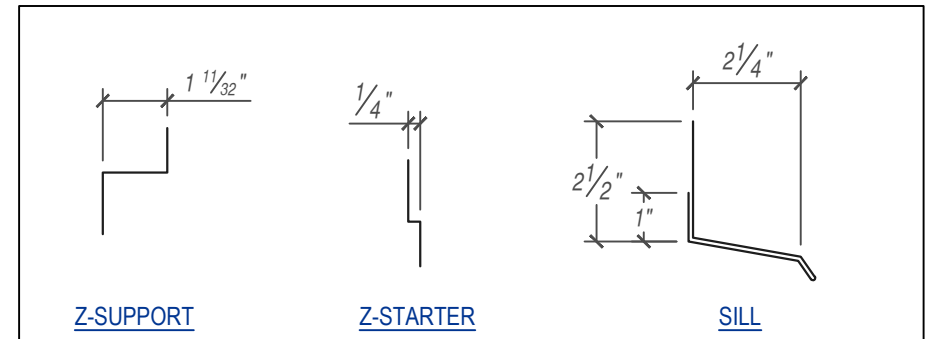


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

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- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH

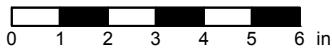


FLASHINGS

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

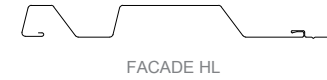
* **NOTE:**
MAY OMIT SUPPORT PLATE IF ATTACHING FLASHING TO STRUCTURAL MEMBER.

SCALE: 3" = 1'-0"

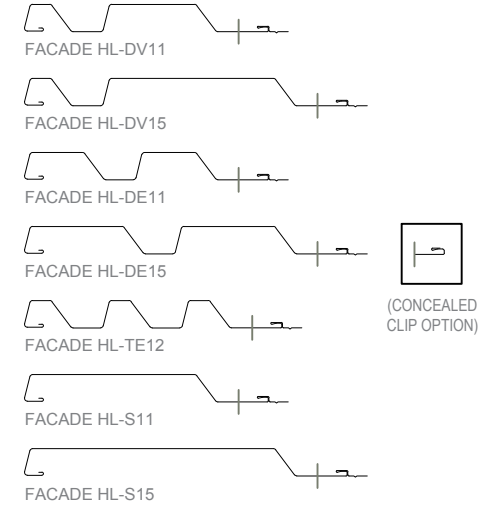
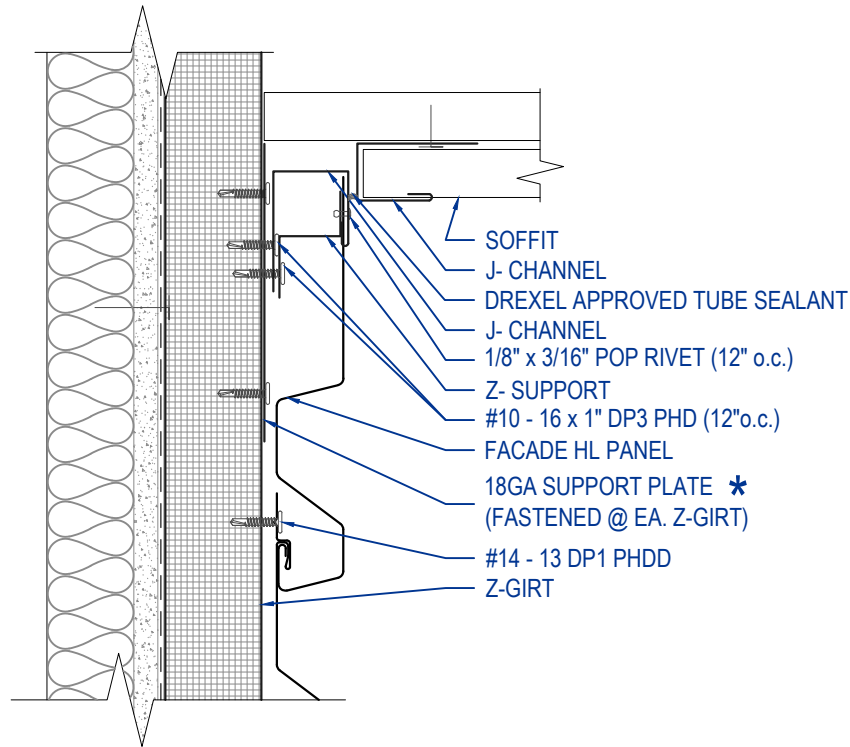


EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

FACADE HL - Z-GIRT
WALL TO SOFFIT DETAIL
HORIZONTAL APPLICATION

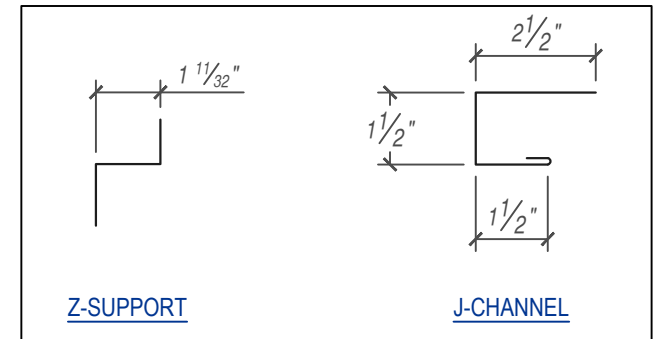


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

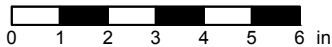
- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

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SCALE: 3" = 1'-0"



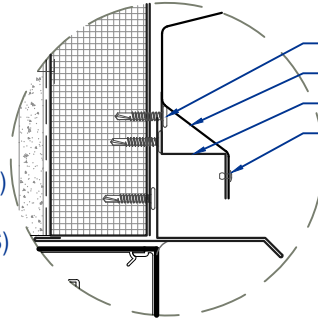
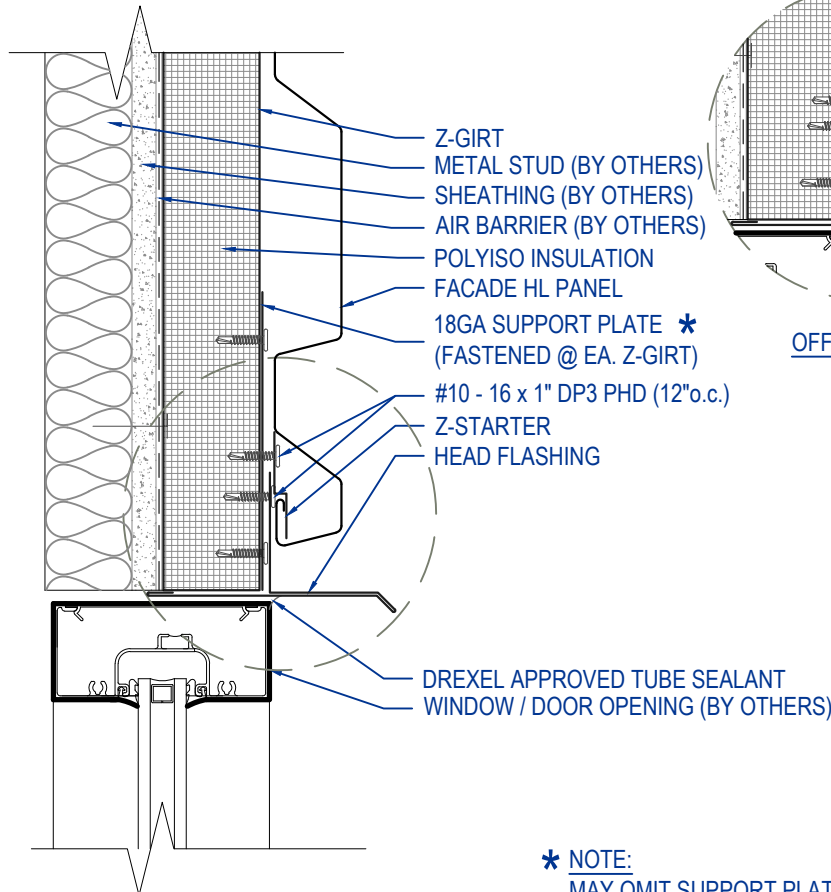
EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

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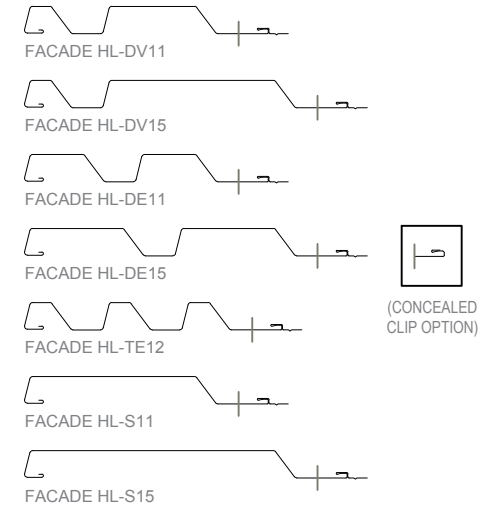
FACADE HL - Z-GIRT
WINDOW HEAD DETAIL
HORIZONTAL APPLICATION



THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES

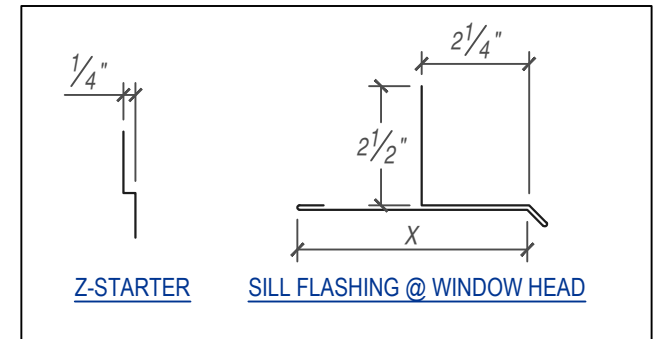


OFF MODULE



KEYNOTES:

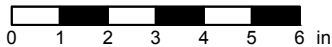
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- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

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SCALE: 3" = 1'-0"



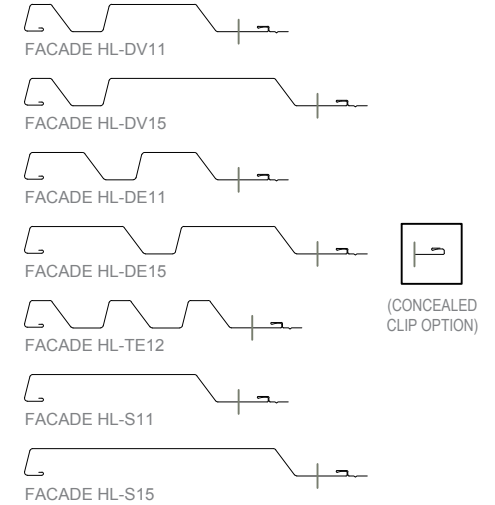
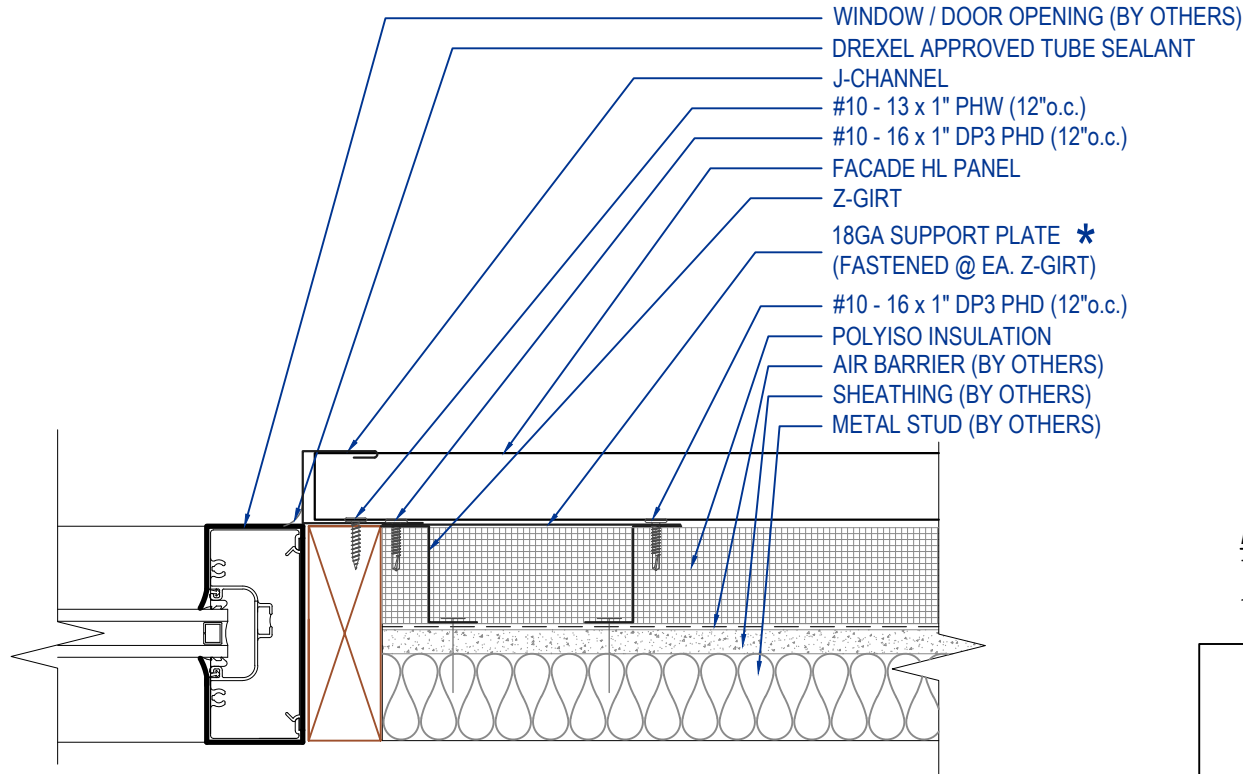
EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

* NOTE:
MAY OMIT SUPPORT PLATE IF ATTACHING
FLASHING TO STRUCTURAL MEMBER.

FACADE HL - Z-GIRT
WINDOW JAMB DETAIL
HORIZONTAL APPLICATION

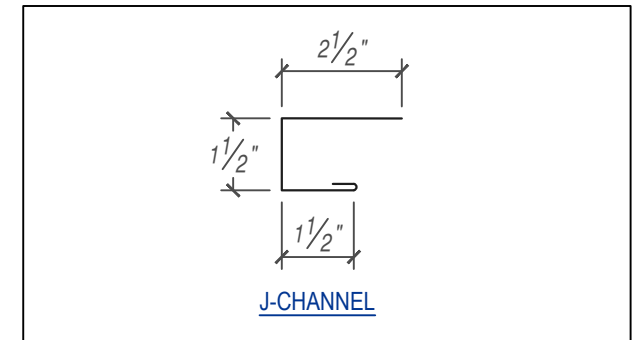


THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES



KEYNOTES:

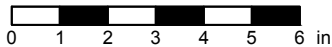
- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



FLASHINGS

*** NOTE:**
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SCALE: 3" = 1'-0"



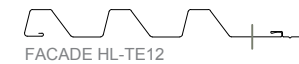
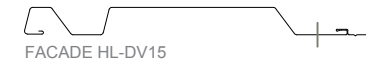
EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

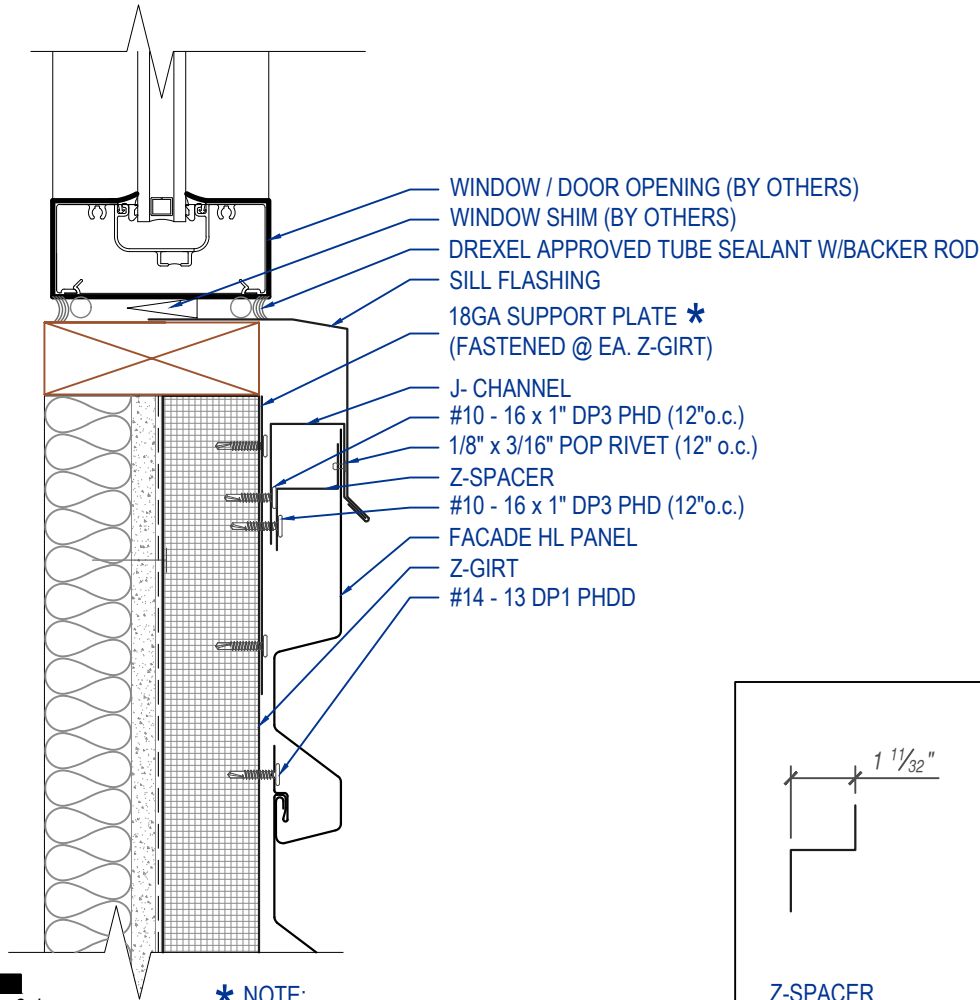
FACADE HL - Z-GIRT
WINDOW SILL DETAIL
HORIZONTAL APPLICATION



THIS DETAIL DRAWING IS APPLICABLE TO ALL FACADE HL SERIES WALL PANEL PROFILES

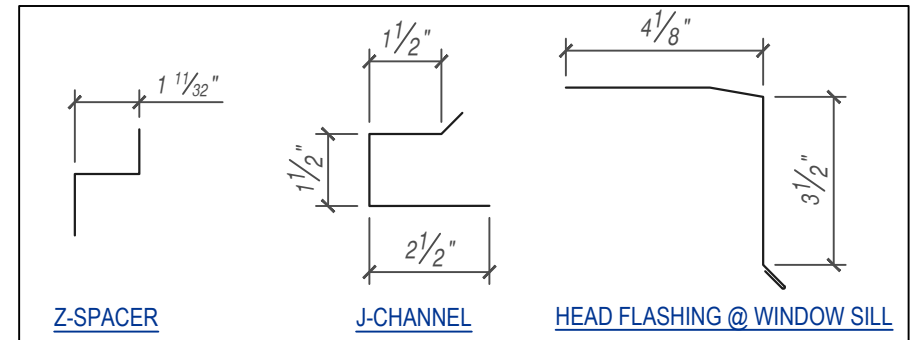


(CONCEALED CLIP OPTION)



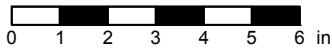
KEYNOTES:

- TRIM FASTENERS ARE SELF-DRILL PANCAKE HEAD AND MUST BE BE INSTALLED IN A STAGGERED PATTERN
- FASTENERS MUST PENETRATE STEEL SUBSTRATE BY 5/8" MINIMUM THREAD LENGTH



DISCLAIMER: DETAIL SHOWN FOR ILLUSTRATION PURPOSES ONLY. ACTUAL PROJECT DETAIL MAY VARY

SCALE: 3" = 1'-0"



EFFECTIVE DATE: 01-01-2023
SUBJECT TO CHANGE WITHOUT NOTICE

*** NOTE:**
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