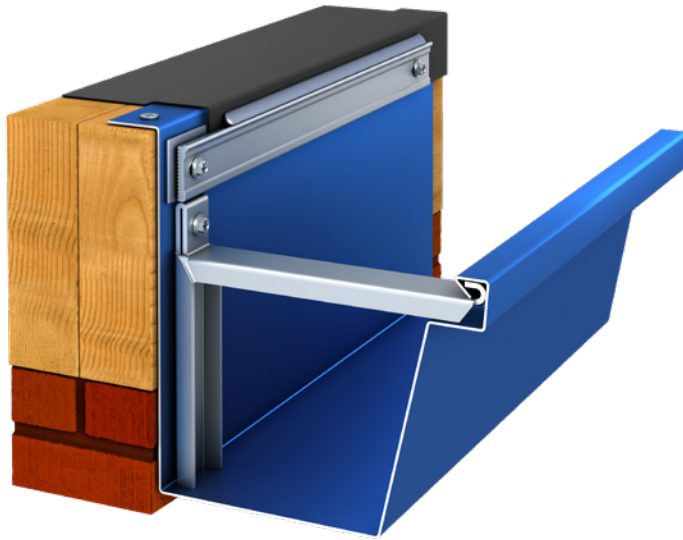


GUTTER HD



The Drexel Metals Gutter HD System is a Heavy Duty Gutter used with single-ply commercial roof systems. Our 7" Box Gutter is available in both prepainted Kynar 500® .040 formed aluminum and 24 gauge Galvalume® steel. Available in standard lengths of 10' and includes all gutter brackets (spaced 24" on center) and fasteners.

FEATURES AND BENEFITS

- Strongest Gutter System on the market today
- High Performance Gutter Bracket Systems
- ANSI-SPRI ES-1 Certified
- Heavy gauge aluminum gutter bracket is perfect for salt water environments
- Gold Standard Paint 35-Year Warranty
- Corporate and Custom Colors are available

INSTALLATION

For complete installation instructions, please refer to Drexel Metals Architectural specifications and details.

REVIEW CURRENT DREXEL METALS ARCHITECTURAL SPECIFICATION AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

QUALITY ASSURANCE

Drexel Metals Gutter HD system is tested per ANSI/SPRI Test Method GT-1/GT-2 and GT-3 Structural Design Standard for Low Slope Roofs. The Gutter HD system shall be certified by Drexel Metals to design pressures as indicated in current edition of SPRI's Wind Resistance Standard for Edge Systems used with Low Slope Roofing System. This products meets International Building Code minimum requirement.

TECHNICAL SERVICES

Engineering and shop drawings, as well as longform specifications and CAD details, are available from Drexel Metals. Product samples, detail sheets, color chips and color charts are also available for submittal packages. For personal assistance with questions or for full submittals, contact Drexel Metals or your local independent sales representative.

PRODUCT SPECIFICATIONS

Material	Size	Sustained Pressures
24 gauge	7"	-200/-90 -/- 280 psf (*)
.040 AL	7"	-210/-90 -/- 290 psf (*)

*Design Engineer must apply the Factor of Safety

**ADDITIONAL GAUGES - .050 and .063 aluminum and 22 gauge Galvalume are available upon request